



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C250-C-18
Job Sheet 199396



Part No: C250-C-18

Job Qty: 3 pcs

Part Name: Bumper Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/19

Job Tracking No:

Due Date: 9/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C250-C Rev C IPP Rev. A 19.07.31 New issue DP Verify DD

Ship Via:

Bill of Materials



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S214294



Part: C250-C-18

Job No: 199396

Serial No/Batch: S214294

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	9/28/19	0.00	0.60	Small Fab - 1		Michel	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
110	QC 5	3 pcs	9/28/19	0.00	0.00	QC 5 - 10		DAS 30 9-89 SEP 16 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
QC 5 - 81									
120	Packaging 3-1 - Stock - B4B	3 pcs	9/28/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 9-89 SEP 16 2019	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
130	QC 21 - SA	3 pcs	9/28/19	0.00	0.00	QC 21 - SA - 21		DAS 21 9-05 SEP 17 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			
Part Op 100 - Assemble as per DWG. See note 8. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: CA-1BD 130 - QC21- Final Inspection - Work Order Release									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250-C-19	Bumper	3 pcs (1 ea)	100-Small Fab - 1	<i>5208764</i>
MS16555-646	SS Dowel Pin 1/4" Diameter X 3/4" Long	3 Ea (1 ea)	100-Small Fab - 1	<i>5213588</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	C250-C-19	3	4	3
Allocated Container Detail				
Qty	Container No		Location	Init
3	S214205		small fab - 7	
	MS16555-646	3	98	3
Allocated Container Detail				
Qty	Container No		Location	Init
3	S214209		small fab - 7	
Part Specifications				
Specifications could not be found.				

Plex 9/17/19 9:53 AM dart.boucher.sylvie